

PROCESS

CHILLERS

FX-Y

**AIR SOURCE CHILLERS
WITH SCREW COMPRESSORS,
FROM 289 TO 1710 kW**



FX-Y

HIGHEST EFFICIENCY FOR ANY PROCESS APPLICATIONS.



Air source chiller for outdoor installation
289 - 1710 kW



FX-Y features screw compressors optimized for R134a refrigerant, axial fans, micro-channel full-aluminum condensing coils, electronic expansion valve, and single-pass shell and tube evaporator designed by Mitsubishi Electric Hydronics and IT Cooling Systems.

The controller, specifically developed in-house, offers advanced thermoregulation and energy saving functions. The innovative user interface, called KIPLink, is based on Wi-Fi technology and allows you to operate on the unit directly from a mobile device.

COUNTLESS VERSIONS FOR THE MOST CHALLENGING NEEDS

K	Key efficiency	Cost effective units that grant the best combination between cooling capacity and footprint.	EER*: 2,89 ESEER*: 4,28
CA	High efficiency	High performing units with generous heat exchanger surfaces which reduce energy expenses and cut running costs.	EER*: 3,19 ESEER*: 4,39
E	Very high efficiency	Extremely efficient units for the best energy savings and the minimum investment payback time. The oversized condensing section ensures an appropriate heat exchange even in case of high outdoor air temperature, making this unit also suitable for the hottest regions.	EER*: 3,33 ESEER*: 4,46

* Average values

ACOUSTIC VERSIONS

-	Standard	Unit with standard soundproofing equipment. Unit with compressor acoustical enclosure (Opt. 2301). Unit with noise reducer kit (Opt. 2315).	Baseline -2 dB(A) -7 dB(A)
SL	Super low noise	The highest level of noise reduction which cuts noise emissions by 10 to 12 dB(A), without compromising the unit's efficiency.	-12 dB(A)

HEAT RECOVERY CONFIGURATIONS

-	Standard unit	Unit for the production of chilled water.	Baseline
D	Partial heat recovery	A desuperheater on the compressor discharge line recovers approximately 20% of the unit's capacity. Suitable for DHW production or other secondary uses, such as the integration of an existing boiler.	60°C
R	Total heat recovery	A devoted refrigerant water heat exchanger recovers all the condensation heat. Suitable for DHW production or air treatment in applications with AHU.	55°C 60°C with HT kit

FX-Y brings advanced technology and know-how together in customizable packages to aid design, specification, installation, and on-going operations.

PROFOUND EXPERTISE



With thousands of units installed worldwide since 2003, Climaveneta air-cooled screw chillers have evolved into the third generation: FX-Y. The highest manufacturing quality, proven reliability, and full configurability are the reasons behind the success of this range. Today FX-Y combines extensive expertise with the latest technology to deliver you the best value.

TAILORED EFFICIENCY

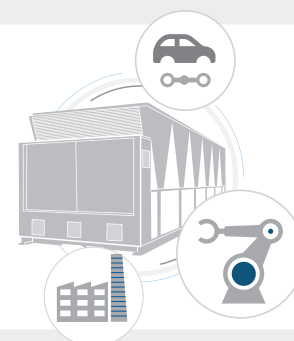
A

Fully customizable with a range of efficiency and acoustic versions, FX-Y allows custom-made application design for individual projects. Thanks to devoted technological solutions and accurate design, each FX-Y configuration brings high full load performance and brilliant part load efficiency together, thus helping individuals and businesses reduce the energy consumption of their HVAC systems and cut their running costs.

TOTAL RELIABILITY AND BEST EFFICIENCY, WITHOUT ANY COMPROMISES.

Each component of FX-Y has been accurately selected and tested to ensure long life operation and keep performance unchanged over time.

This means both reducing maintenance costs and saving energy throughout the unit's lifetime.



Unyielding in extreme conditions

FX can operate in all climates from -20°C to +54°C and, equipped with highly resistant coil coatings, it can withstand even the harshest industrial or marine environments.

Cooling dependability

Designed for continuous operation, FX-Y meets the needs of an industry that can't afford interruptions. Devoted devices and functions maximize the unit's uptime even in case of emergency circumstances.

Plug & play

The integrated hydronic modules make installation and commissioning fast and easy, while the innovative user interface allows enhanced monitoring and simple adjustment of the key operating parameters.

PROCESS APPLICATIONS

- ✓ Logistic sites
- ✓ Manufacturing sites
- ✓ Automotive
- ✓ Food and Beverages
- ✓ Plastic Molding
- ✓ Pharmaceutical



Compliant with the minimum energy performance set by ASHRAE 90.1-2013, FX-Y helps you meet LEED requirements, which adds value to your buildings.



FX-Y chillers deliver the seasonal energy efficiency targets for comfort cooling (SEER) and process cooling (SEPR) required by the latest European regulations.

TECHNOLOGICAL CHOICES

W3000TE CONTROL

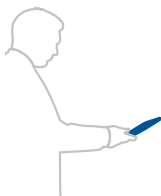
Fully in-house developed management software.

- ▶ Efficient and reliable operation in all conditions
- ▶ Connectivity with the most commonly used BMS protocols (Opt.)



KIPLink USER INTERFACE

Innovative Wi-Fi interface for an easy and enhanced unit management.



Communication based on Wi-Fi technology (no internet connection needed)



Hardware Industrial characteristics, tolerates temperatures from -20 to +65°C



An exclusive product of Mitsubishi Electric Hydraulics & IT Cooling Systems



Built-in pump group (Opt.)

Factory-mounted pumps and pre-plumbed hydraulic components, for the minimum on-site installation time, work and cost.

- ▶ Fix speed and variable speed pumps available, with low or high head
- ▶ Electronic primary flow controls for constant pressure or constant temperature

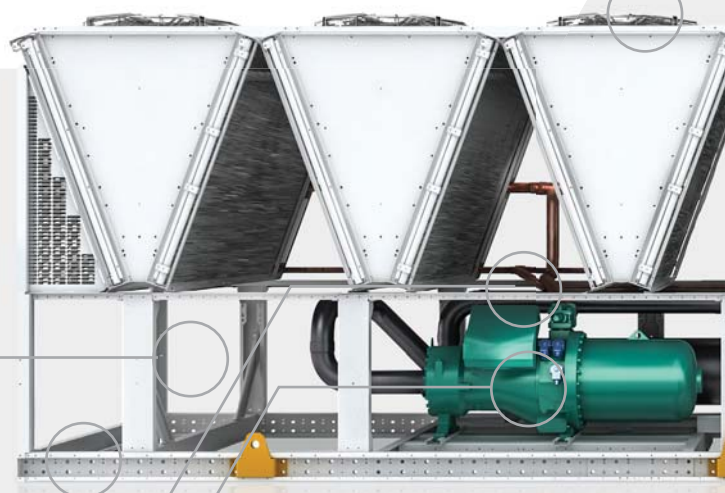
Casing

Base and frame made of hot-galvanized steel, all parts polyester-painted.

- ▶ Easy access to all inner components
- ▶ Simple transport, lifting, and handling
- ▶ Total weather resistance

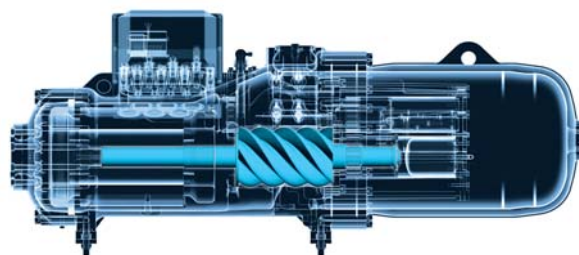
Refrigerant circuits

Dedicated and independent refrigerant circuits to grant non-stop operation and easy maintenance.



CSC screw compressors

Dual rotor screw compressors designed according to Mitsubishi Electric Hydraulics & IT Cooling Systems specifications and for its exclusive use.



Trusted reliability, simplified installation, maximized performance: FX-Y improves the already high performance of the Climaveneta chiller range adding new exceptional features.

Variable speed fans

High performing axial fans equipped with autotransformer for speed adjustment.

- ▶ Precise air-flow management, reduced power consumption and lower sound levels at part load
- ▶ Totally independent ventilation system for each refrigerant circuit
- ▶ EC fans available with proprietary algorithm for energy savings and very low ambient operation (Opt.)

Micro-channel coils

New generation full aluminum micro-channel coils, ideally positioned on a "V" block structure to optimize airflow and heat transfer.

- ▶ Up to 30% of refrigerant charge reduction vs. traditional tube and fin coils.
- ▶ Long Life Alloy (LLA) for higher corrosion resistance and longer life cycle
- ▶ Protective coating available for harsh industrial and marine environments (Opt.)

Shell and tube evaporator

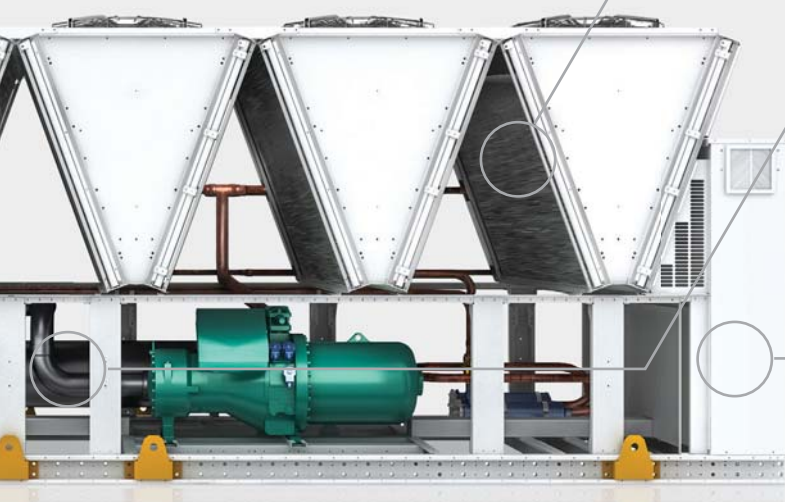
Dry expansion, single pass shell and tube evaporator, fully developed by Mitsubishi Electric Hydraulics & IT Cooling Systems.

- ▶ Internally grooved copper tubes for enhanced heat exchange
- ▶ Low pressure drops
- ▶ Fully protected against ice formation

Electrical panel

Large electrical panel with power circuit components and control main board.

- ▶ Forced-air cooling system
- ▶ ATS available for double power supply set-up (Opt.)



Innovative internal geometry

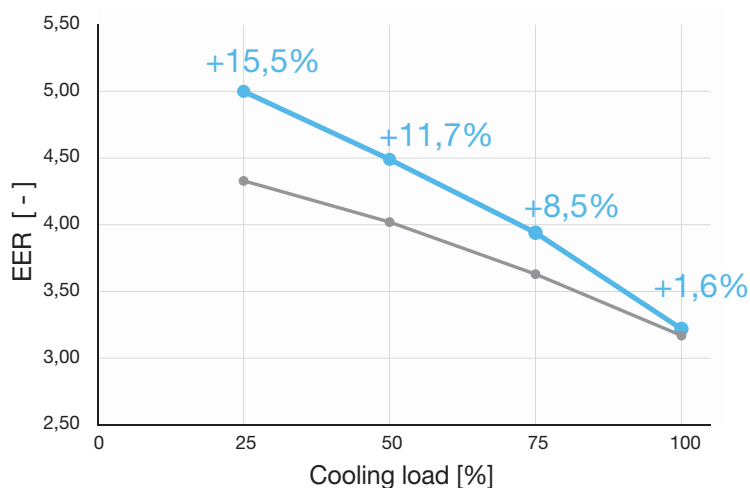
Thanks to its specific design, aimed at optimizing the internal volumes for partial load operation, the CSC compressors deliver excellent performance in all the different operating conditions.

Enhanced lubrication system

A special oil management valve calibrates the oil circulation and delivers a remarkable increase of the compressor efficiency at partial loads.

Extreme durability

The brilliantly engineered mechanics include carbon steel bearings guaranteed for a lifetime of 150.000 hours.



The graph shows the chiller efficiency with the variation of the load rate and air temperature (ESEER operating conditions).

CORE FEATURES FOR ALL YOUR EQUIPMENT NEEDS

W3000TE control and KIPLink innovative interface

The logic behind FX-Y is the W3000TE control software. Characterized by advanced functions and algorithms, **W3000TE features proprietary settings** that ensure faster adaptive responses to different dynamics, in all operating modes. Direct control over the unit comes through the innovative KIPLink interface.

Based on Wi-Fi technology, **KIPLink** gets rid of the standard keyboard and **allows one to operate on the unit directly from a mobile device** (smartphone, tablet, notebook).



Easier on-site operation

Monitor each component while moving around the unit for maintenance operations. View and change all parameters with easy-to-understand screenshots and dedicated tooltips.

Get devoted "help" message for alarm reset and trouble shooting.



Real-time graphs and trends

Monitor the immediate labor status of the compressors, heat exchangers, cooling circuits and pumps.

View the real-time graphs of the key operating variable trends.



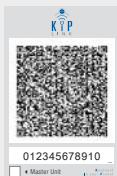
Data logger function

View history of events and use the filter for a simple search.

Enhance diagnostics with data and graphs of 10 minutes before and after each alarm.

Download all the data for detailed analysis.

How to access the unit with KIPLink



Direct access to the W3000TE control is achieved by scanning the QR-code positioned on the front side of the FX-Y unit.



The three-colour LED button positioned on the electrical board allows the user to switch the unit on/off and visualize the general status of the equipment without using any mobile device.

In addition (Opt. 1442, 1444) or in substitution (Opt. 6194, 6195) to the KIPLink, FX-Y can be provided with: a 7" color touch screen interface or with a keyboard with large display and LED icons.

In these cases, the LED switch is not provided. Remote keyboard is possible (Opt. C9261063, C9261064, C926108911, C926108913).

HFO green refrigerants

In line with the most severe environmental regulations, FX-Y is also available with the new green **HFO 1234ze refrigerant**.

A solution that complies with the highest efficiency targets required by modern projects, whilst offering an eco-friendly alternative to HFCs.

* Average values

A full range of air cooled chillers optimized for using the HFO refrigerants:



GREENEFFICIENCY

16 sizes

From 286 to 1458 kW

CA efficiency

EER*: 3,17
ESEER*: 4,33

SL version

Up to -12 dB(A)

Climaveneta brand products have been always synonymous for best in class performance and high versatility. That's particularly true for FX-Y, the innovative chiller where all the features have been designed for the complete customer peace of mind.

Hydronic modules and flow controls

The FX-Y units can be equipped with a factory-mounted complete pump group, which **optimizes hydraulic and electrical installation** space, time and costs, or simply with terminals to control the external pumps with the unit control logic.

Factory-mounted pump group

2 pumps (duty/standby) provide low or high head (available head approx. 100 or 200 kPa).

Fixed speed pumps

2-pole motor: Opt. 4711 (LH) / 4712 (HH)

4-pole motor: Opt. 4708 (LH) / 4709 (HH)

Variable speed pumps

2-pole motor: Opt. 4722 (LH) / 4723 (HH)

4-pole motor: Opt. 4719 (LH) / 4721 (HH)



Close-coupled pumps by Grundfos

SiC/SiC (silicon carbide) primary seal pairing, extremely resistant against wear, abrasive particles and wear.

EPDM bellows seal prevent the risk of deposits, such as rust, on the shaft.

Pull-out design: during maintenance the power head can be pulled out without removing the pump housing from the pipework.

In-line or end-suction models were chosen based on dimensions and performances

Terminals for external pump control

The unit controls the activation or the activation and speed of 1 or 2 external pumps.

ON/OFF signal

Opt. 4702 (1 pump) / 4703 (2 pumps)

Modulating signal

Opt. 4713 (1 pump) / 4714 (2 pumps)

For a quick and easy commissioning, it is possible to set the speed of the inverter driven pumps directly from the control of the unit and adjust the flow rate according to the actual plant head losses (Opt. 4862).



VPF control logic

The VPF control series (Variable Primary Flow) doesn't only **adjust the pump speed on the basis of the plant's thermal load**, but also **dynamically optimizes the unit's thermoregulation** for variable flow operation, thus ensuring both the highest pump energy savings and chiller stable operation.

VPF: constant ΔP on the plant side

For systems with only the primary circuit.

Opt. 4864 or 4865 for single unit system

Opt. 4866 for multi-unit system

VPF.D: constant ΔT on the plant side

For systems with primary and secondary circuits separated by a hydraulic decoupler.

Opt. 4867 for single unit system

Opt. 4868 for multi-unit system

Operating limits

- Standard unit
- Required: Kit HT (Opt. 1955)
- Required: EC fans (Opt. 808)
- Required: DBA device (coil flooding) (Opt. 813)
- Required: EC fans (Opt. 808)

Air temp. < -10°C: Double insulation on heat exchangers (Opt. 2631)

LWT < 0°C: Compressor liquid injection (Opt. 871)

Partial load operating limits

In case of higher outdoor air temperature, FX-Y automatically partializes its resources to ensure uninterrupted operation (HPTC function).

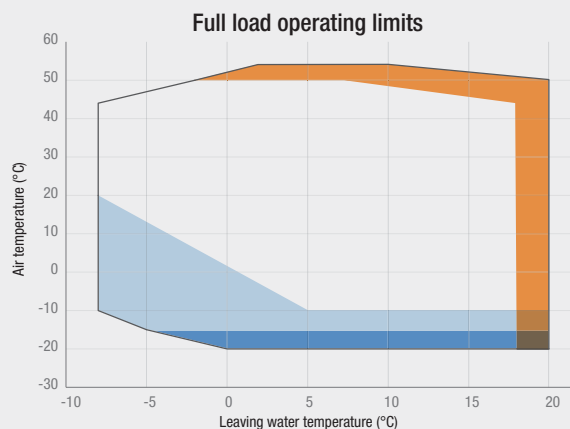
Operating limits when working partialized (water ΔT 7°C):

FX-Y /K, FX-Y /SL-K 53°C

FX-Y /E, FX-Y /SL-E 55°C

FX-Y /CA, FX-Y /SL-CA 55°C

+kit HT (all versions) 57°C



The diagram shows the operating limits of versions /E, /SL-E
For versions /K, /SL-K, the max outdoor temperature is lowered by 4°C
For versions /CA, /SL-CA, the max outdoor temperature is lowered by 2°C

ACCESSORIES AND SERVICES

EC fans

EC fans (Opt. 808): Electronically commutated fans with brushless motor to continuously adjust the speed in order to minimise energy consumption and noise emissions, especially at part loads (+1% of EER, +4-5% of ESEER).

+5%
ESEER

Noise reduction

Compressor acoustical enclosure (Opt. 2301): Enclosure realised with painted sheet metal panels lined with an acoustic insulation.
Sound power reduction: -2 dB(A).

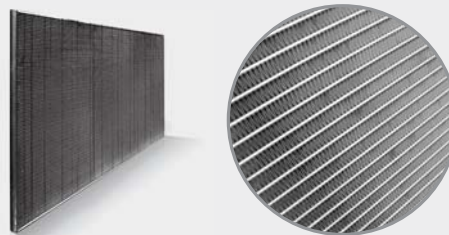
Noise Reducer kit (Opt. 2315):
The kit includes dedicated fans' speed calibration together with the soundproofing of the most critical components in order to minimise sound emissions as much as possible. Sound power reduction: -7 dB(A).



COILS AND COATINGS

MICROCHANNEL COILS

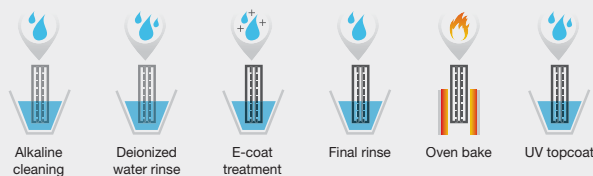
Al - Regular (std)



Al - E-coating (Opt. 876)



E-coating process

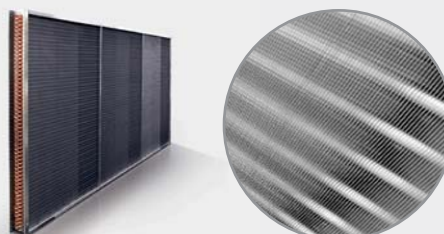


TUBE & FIN COILS

Cu/Al - Regular (Opt. 879)

Cu/Al - Pre-painted fins (Opt. 894)

Cu/Al - High pressure spray coating (Opt. 895 / RFQ)



Fin Guard Silver SB *
Opt. 895

Polyurethane resin with aluminum fillers
✓ **3000 h** ASTM B117
✓ **UV** rays - excellent
* Thermoguard

PoluAl XT *
RFQ

Polyurethane resin with aluminum fillers
✓ **4000 h** ASTM B117
✓ **UV** rays - excellent
* Blygold

Heresite P-413C *
RFQ

Phenolic resin
✓ **6000 h** ASTM B117
✓ **UV** rays - good
* Heresite Protective Coating, LLC

Cu/Cu - Tube & fin coil (Opt. 881)

All the flexibility you need to fit the most diverse application requirements

Equipment for mission critical applications

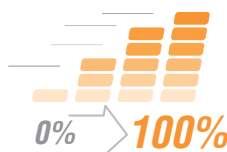
Committed to ensure the highest standards of reliability, FX-Y includes a full range of devices and functions that maximize unit's uptime in case of emergency circumstances.

FAST RESTART

Ensures a **faster return to the necessary cooling** levels in the shortest time possible, while maintaining the **reliability** of the chiller.



Ensure immediate cooling start-up within 25"



Have the unit running at full load in a shorter time

A 2-cpr unit in standard working conditions delivers 100% of cooling capacity within 180" after power is restored.

Fast restart - UPS excluded (Opt.4501)

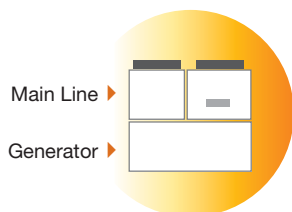
This option requires an external 230V AC UPS, not supplied with the unit, to keep the on-board controller functional and ensure fast restart after a power outage.

Fast restart - UPS included (Opt. 4502)

This option includes an electric device capable of keeping the controller power supply uninterrupted during a power failure. The capacity of this device is selected on the basis of the needs of a specific project.

DOUBLE POWER SUPPLY

Redundancy increases uptime. FX-Y extends this concept also to the electrical supply: the unit, equipped with an ATS*, can be connected to two separate power lines to enhance the system's dependability.



In case of a main line power outage, the ATS* automatically switches over to the backup line, granting uninterrupted power supply to the unit. The double power supply makes FX-Y suitable for Uptime Institute's TIER III and TIER IV** design topologies, the highest standards of reliability.

* ATS: Automatic Transfer Switch

** The Tier Classification System provides the data center industry with a consistent method to compare typically unique facilities based on expected site infrastructure performance, or uptime.

Double power supply (ATS) (Opt. 1561)

The ATS, installed within the electrical board, automatically senses if one of the sources has lost or gained power. The switching is completely automatic (line priority and frequency of checking are selectable).

Double power supply (Motorized changeover) (Opt. 1562)

The motorized changeover, installed within the electrical board, is with remote control (i.e. signal of generator start-up).

Witness Testing

Test your chiller before its installation and make its performance totally reliable.

Performance WITNESS TEST

Performance Witness testing is available as additional service in order to allow the final user to see the unit being tested under specific conditions. Carried out within modern and sophisticated facilities, this service gives the customer the possibility to choose among different witness test options in order to:

- ▶ Verify unit operation under severe conditions
- ▶ Detect sound emissions
- ▶ Check performance, both at full and partial loads
- ▶ Test the unit with low outdoor air temperature operation
- ▶ Time the fast restart



**FX-Y 1502 - 7223**

Chiller, air source for outdoor installation,
from 289 to 1710 kW.

FX-Y /K			1502	1702	1902	1922	2202	2602	2652	2702	2722
Power supply		V/ph/Hz	400/3/50	400/3/50	400/3/50	400/3/50	400/3/50	400/3/50	400/3/50	400/3/50	400/3/50
PERFORMANCE											
COOLING ONLY (GROSS VALUE)											
Cooling capacity	(1)	kW	300	326	383	432	481	533	559	601	658
Total power input	(1)	kW	101	117	131	143	169	185	194	204	235
EER	(1)	kW/kW	2,98	2,78	2,93	3,01	2,84	2,88	2,88	2,95	2,80
ESEER	(1)	kW/kW	4,26	4,26	4,29	4,32	4,25	4,28	4,28	4,31	4,30
COOLING ONLY (EN14511 VALUE)											
Cooling capacity	(1)(2)	kW	299	325	382	430	479	532	557	599	656
EER	(1)(2)	kW/kW	2,95	2,76	2,90	2,97	2,81	2,85	2,85	2,91	2,77
ESEER	(1)(2)	kW/kW	4,13	4,12	4,14	4,13	4,11	4,11	4,13	4,14	4,14
Cooling energy class			B	C	B	B	C	C	C	B	C
EXCHANGERS											
HEAT EXCHANGER USER SIDE IN REFRIGERATION											
Water flow	(1)	l/s	14,33	15,58	18,32	20,66	22,98	25,51	26,72	28,73	31,48
Pressure drop	(1)	kPa	23,9	28,3	33,6	42,7	32,3	39,8	34,9	40,3	38,5
REFRIGERANT CIRCUIT											
Compressors nr.		N°	2	2	2	2	2	2	2	2	2
No. Circuits		N°	2	2	2	2	2	2	2	2	2
NOISE LEVEL											
Sound Pressure	(3)	dB(A)	67	67	67	68	68	68	68	68	70
Sound power level in cooling	(4)(5)	dB(A)	99	99	99	100	100	100	100	100	102
SIZE AND WEIGHT											
Length A	(6)	mm	2750	2750	4000	4000	4000	5250	5250	5250	5250
Width B	(6)	mm	2260	2260	2260	2260	2260	2260	2260	2260	2260
Height H	(6)	mm	2500	2500	2500	2500	2500	2500	2500	2500	2500
Operating weight	(6)	kg	3160	3170	3720	3810	4610	5060	5060	5130	5520

FX-Y /K			3152	3602	3902	4202	4502	4802	4812	4822	5412
Power supply		V/ph/Hz	400/3/50	400/3/50	400/3/50	400/3/50	400/3/50	400/3/50	400/3/50	400/3/50	400/3/50
PERFORMANCE											
COOLING ONLY (GROSS VALUE)											
Cooling capacity	(1)	kW	725	803	872	926	982	1021	1059	1146	1176
Total power input	(1)	kW	250	267	290	310	337	363	348	389	415
EER	(1)	kW/kW	2,90	3,00	3,01	2,99	2,92	2,82	3,04	2,95	2,83
ESEER	(1)	kW/kW	4,29	4,26	4,26	4,29	4,27	4,27	4,28	4,31	4,27
COOLING ONLY (EN14511 VALUE)											
Cooling capacity	(1)(2)	kW	723	800	869	923	979	1018	1055	1142	1172
EER	(1)(2)	kW/kW	2,86	2,97	2,97	2,95	2,88	2,78	3,00	2,90	2,80
ESEER	(1)(2)	kW/kW	4,11	4,10	4,10	4,11	4,11	4,10	4,11	4,12	4,12
Cooling energy class			C	B	B	B	C	C	B	B	C
EXCHANGERS											
HEAT EXCHANGER USER SIDE IN REFRIGERATION											
Water flow	(1)	l/s	34,69	38,39	41,70	44,31	46,98	48,82	50,65	54,81	56,25
Pressure drop	(1)	kPa	46,8	40,9	42,6	48,1	41,8	45,1	48,5	53,3	42,2
REFRIGERANT CIRCUIT											
Compressors nr.		N°	2	2	2	2	2	2	2	2	2
No. Circuits		N°	2	2	2	2	2	2	2	2	2
NOISE LEVEL											
Sound Pressure	(3)	dB(A)	69	69	70	70	71	71	71	71	72
Sound power level in cooling	(4)(5)	dB(A)	102	102	103	103	104	104	104	104	105
SIZE AND WEIGHT											
Length A	(6)	mm	6500	6500	7750	7750	7750	7750	9000	9000	9150
Width B	(6)	mm	2260	2260	2260	2260	2260	2260	2260	2260	2260
Height H	(6)	mm	2500	2500	2500	2500	2500	2500	2500	2500	2500
Operating weight	(6)	kg	6450	6940	7440	7560	7790	7820	8250	8370	8660

Notes:

1 Plant (side) cooling exchanger water (in/out) 12°C/7°C; Source (side) heat exchanger air (in) 35°C.

2 Values in compliance with EN14511-3:2013.

3 Average sound pressure level at 10m distance, unit in a free field on a reflective surface; non-binding value calculated from the sound power level.

4 Sound power on the basis of measurements made in compliance with ISO 9614.

5 Sound power level in cooling, outdoors.

6 Unit in standard configuration/execution, without optional accessories.

The units highlighted in this publication contain HFC R134a [GWP100 1430] fluorinated greenhouse gases.

Certified data in EUROVENT



FX-Y /K			6002	6022	6303	6903	7203	7213	7223
Power supply	V/ph/Hz		400/3/50	400/3/50	400/3/50	400/3/50	400/3/50	400/3/50	400/3/50
PERFORMANCE									
COOLING ONLY (GROSS VALUE)									
Cooling capacity	(1)	kW	1239	1303	1401	1481	1547	1654	1710
Total power input	(1)	kW	426	466	466	514	547	570	594
EER	(1)	kW/kW	2,91	2,80	3,00	2,88	2,83	2,90	2,88
ESEER	(1)	kW/kW	4,27	4,31	4,27	4,29	4,25	4,28	4,32
COOLING ONLY (EN14511 VALUE)									
Cooling capacity	(1)(2)	kW	1235	1298	1397	1476	1543	1649	1704
EER	(1)(2)	kW/kW	2,87	2,76	2,97	2,85	2,80	2,87	2,84
ESEER	(1)(2)	kW/kW	4,11	4,12	4,11	4,11	4,11	4,12	4,14
Cooling energy class			C	C	B	C	C	C	C
EXCHANGERS									
HEAT EXCHANGER USER SIDE IN REFRIGERATION									
Water flow	(1)	l/s	59,26	62,29	67,01	70,81	74,00	79,11	81,79
Pressure drop	(1)	kPa	46,9	51,8	45,4	50,7	39,0	44,6	51,2
REFRIGERANT CIRCUIT									
Compressors nr.		N°	2	2	3	3	3	3	3
No. Circuits		N°	2	2	3	3	3	3	3
NOISE LEVEL									
Sound Pressure	(3)	dB(A)	73	73	73	73	73	73	73
Sound power level in cooling	(4)(5)	dB(A)	106	106	106	106	106	106	106
SIZE AND WEIGHT									
Length A	(6)	mm	10400	10400	11650	11650	11650	12900	12900
Width B	(6)	mm	2260	2260	2260	2260	2260	2260	2260
Height H	(6)	mm	2500	2500	2500	2500	2500	2500	2500
Operating weight	(6)	kg	9200	9310	11880	11940	11950	12490	12570

FX-Y /SL-K			1502	1702	1902	1922	2202	2602	2652	2702	2722
Power supply	V/ph/Hz		400/3/50	400/3/50	400/3/50	400/3/50	400/3/50	400/3/50	400/3/50	400/3/50	400/3/50
PERFORMANCE											
COOLING ONLY (GROSS VALUE)											
Cooling capacity	(1)	kW	289	333	382	419	476	519	556	578	663
Total power input	(1)	kW	101	113	126	146	161	175	192	207	223
EER	(1)	kW/kW	2,85	2,95	3,03	2,87	2,95	2,97	2,90	2,79	2,98
ESEER	(1)	kW/kW	4,23	4,25	4,28	4,30	4,27	4,28	4,28	4,26	4,26
COOLING ONLY (EN14511 VALUE)											
Cooling capacity	(1)(2)	kW	288	332	380	417	475	517	554	577	661
EER	(1)(2)	kW/kW	2,82	2,92	3,00	2,83	2,92	2,93	2,87	2,76	2,94
ESEER	(1)(2)	kW/kW	4,10	4,11	4,13	4,13	4,13	4,12	4,13	4,11	4,11
Cooling energy class			C	B	B	C	B	B	C	C	B
EXCHANGERS											
HEAT EXCHANGER USER SIDE IN REFRIGERATION											
Water flow	(1)	l/s	13,80	15,94	18,25	20,02	22,76	24,80	26,59	27,66	31,72
Pressure drop	(1)	kPa	22,2	29,6	33,3	40,1	31,7	37,6	34,5	37,4	39,1
REFRIGERANT CIRCUIT											
Compressors nr.		N°	2	2	2	2	2	2	2	2	2
No. Circuits		N°	2	2	2	2	2	2	2	2	2
NOISE LEVEL											
Sound Pressure	(3)	dB(A)	55	55	56	56	57	57	57	57	57
Sound power level in cooling	(4)(5)	dB(A)	87	87	88	88	89	89	89	89	90
SIZE AND WEIGHT											
Length A	(6)	mm	2750	4000	4000	4000	5250	5250	5250	5250	6500
Width B	(6)	mm	2260	2260	2260	2260	2260	2260	2260	2260	2260
Height H	(6)	mm	2500	2500	2500	2500	2500	2500	2500	2500	2500
Operating weight	(6)	kg	3420	4160	4230	4230	5200	5560	5580	5620	6610

Notes:

- Plant (side) cooling exchanger water (in/out) 12°C/7°C; Source (side) heat exchanger air (in) 35°C.
- Values in compliance with EN14511-3:2013.
- Average sound pressure level at 10m distance, unit in a free field on a reflective surface; non-binding value calculated from the sound power level.

4 Sound power on the basis of measurements made in compliance with ISO 9614.
5 Sound power level in cooling, outdoors.

6 Unit in standard configuration/execution, without optional accessories.

The units highlighted in this publication contain HFC R134a [GWP100 1430] fluorinated greenhouse gases.

Certified data in EUROVENT

**FX-Y 1502 - 7223**

Chiller, air source for outdoor installation,
from 289 to 1710 kW.

FX-Y /SL-K			3152	3602	3902	4202	4502	4802	4812	4822	5412
Power supply		V/ph/Hz	400/3/50	400/3/50	400/3/50	400/3/50	400/3/50	400/3/50	400/3/50	400/3/50	400/3/50
PERFORMANCE											
COOLING ONLY (GROSS VALUE)											
Cooling capacity	(1)	kW	717	771	839	893	965	1021	1052	1137	1169
Total power input	(1)	kW	247	272	295	315	335	353	341	381	407
EER	(1)	kW/kW	2,90	2,84	2,85	2,83	2,88	2,89	3,09	2,99	2,87
ESEER	(1)	kW/kW	4,28	4,26	4,27	4,29	4,27	4,28	4,29	4,29	4,26
COOLING ONLY (EN14511 VALUE)											
Cooling capacity	(1)(2)	kW	714	769	836	890	962	1018	1048	1133	1166
EER	(1)(2)	kW/kW	2,87	2,81	2,82	2,80	2,84	2,85	3,04	2,94	2,84
ESEER	(1)(2)	kW/kW	4,10	4,11	4,12	4,12	4,12	4,11	4,11	4,11	4,11
Cooling energy class			C	C	C	C	C	C	B	B	C
EXCHANGERS											
HEAT EXCHANGER USER SIDE IN REFRIGERATION											
Water flow	(1)	l/s	34,27	36,86	40,11	42,70	46,14	48,85	50,30	54,38	55,91
Pressure drop	(1)	kPa	45,7	37,7	39,4	44,7	40,3	45,2	47,9	52,5	41,7
REFRIGERANT CIRCUIT											
Compressors nr.		N°	2	2	2	2	2	2	2	2	2
No. Circuits		N°	2	2	2	2	2	2	2	2	2
NOISE LEVEL											
Sound Pressure	(3)	dB(A)	58	58	59	59	60	60	61	61	61
Sound power level in cooling	(4)(5)	dB(A)	91	91	92	92	93	93	94	94	94
SIZE AND WEIGHT											
Length A	(6)	mm	6500	6500	7750	7750	9000	9000	10250	10250	10400
Width B	(6)	mm	2260	2260	2260	2260	2260	2260	2260	2260	2260
Height H	(6)	mm	2500	2500	2500	2500	2500	2500	2500	2500	2500
Operating weight	(6)	kg	7080	7550	8090	8200	9000	8870	9360	9470	9780

FX-Y /SL-K			6002	6022	6303	6903	7203	7213	7223
Power supply		V/ph/Hz	400/3/50	400/3/50	400/3/50	400/3/50	400/3/50	400/3/50	400/3/50
PERFORMANCE									
COOLING ONLY (GROSS VALUE)									
Cooling capacity	(1)	kW	1194	1289	1350	1463	1530	1595	1649
Total power input	(1)	kW	433	459	474	510	540	583	609
EER	(1)	kW/kW	2,76	2,81	2,85	2,87	2,83	2,74	2,71
ESEER	(1)	kW/kW	4,26	4,30	4,27	4,29	4,25	4,25	4,27
COOLING ONLY (EN14511 VALUE)									
Cooling capacity	(1)(2)	kW	1190	1285	1346	1458	1526	1590	1644
EER	(1)(2)	kW/kW	2,73	2,77	2,81	2,83	2,80	2,71	2,67
ESEER	(1)(2)	kW/kW	4,10	4,12	4,11	4,11	4,11	4,11	4,10
Cooling energy class			C	C	C	C	C	C	D
EXCHANGERS									
HEAT EXCHANGER USER SIDE IN REFRIGERATION									
Water flow	(1)	l/s	57,11	61,64	64,56	69,97	73,16	76,27	78,86
Pressure drop	(1)	kPa	43,5	50,7	42,1	49,5	38,2	41,5	47,6
REFRIGERANT CIRCUIT									
Compressors nr.		N°	2	2	3	3	3	3	3
No. Circuits		N°	2	2	3	3	3	3	3
NOISE LEVEL									
Sound Pressure	(3)	dB(A)	61	61	61	61	61	61	62
Sound power level in cooling	(4)(5)	dB(A)	94	94	94	94	94	94	95
SIZE AND WEIGHT									
Length A	(6)	mm	10400	11650	11650	12900	12900	12900	12900
Width B	(6)	mm	2260	2260	2260	2260	2260	2260	2260
Height H	(6)	mm	2500	2500	2500	2500	2500	2500	2500
Operating weight	(6)	kg	9860	10420	12810	13340	13340	13420	13500

Notes:

- Plant (side) cooling exchanger water (in/out) 12°C/7°C; Source (side) heat exchanger air (in) 35°C.
- Values in compliance with EN14511-3:2013.
- Average sound pressure level at 10m distance, unit in a free field on a reflective surface; non-binding value calculated from the sound power level.

4 Sound power on the basis of measurements made in compliance with ISO 9614.
5 Sound power level in cooling, outdoors.

6 Unit in standard configuration/execution, without optional accessories.

The units highlighted in this publication contain HFC R134a [GWP100 1430] fluorinated greenhouse gases.

Certified data in EUROVENT



FX-Y /CA		1502	1702	1902	1922	2202	2602	2652	2702	2722	3152
Power supply	V/ph/Hz	400/3/50	400/3/50	400/3/50	400/3/50	400/3/50	400/3/50	400/3/50	400/3/50	400/3/50	400/3/50
PERFORMANCE											
COOLING ONLY (GROSS VALUE)											
Cooling capacity	(1) kW	302	350	395	462	513	551	591	629	684	766
Total power input	(1) kW	95,4	109	125	144	160	175	184	196	218	242
EER	(1) kW/kW	3,17	3,22	3,16	3,21	3,21	3,15	3,20	3,21	3,14	3,17
ESEER	(1) kW/kW	4,38	4,39	4,40	4,37	4,40	4,39	4,40	4,39	4,41	4,39
COOLING ONLY (EN14511 VALUE)											
Cooling capacity	(1)(2) kW	302	349	394	460	512	550	589	627	682	764
EER	(1)(2) kW/kW	3,14	3,18	3,12	3,17	3,17	3,12	3,16	3,16	3,10	3,13
ESEER	(1)(2) kW/kW	4,23	4,23	4,23	4,23	4,24	4,25	4,24	4,21	4,24	4,23
Cooling energy class		A	A	A	A	A	A	A	A	A	A
EXCHANGERS											
HEAT EXCHANGER USER SIDE IN REFRIGERATION											
Water flow	(1) l/s	14,46	16,72	18,89	22,08	24,54	26,37	28,25	30,07	32,70	36,64
Pressure drop	(1) kPa	24,4	32,6	35,7	29,8	36,8	34,0	39,0	44,2	41,6	37,2
REFRIGERANT CIRCUIT											
Compressors nr.	N°	2	2	2	2	2	2	2	2	2	2
No. Circuits	N°	2	2	2	2	2	2	2	2	2	2
NOISE LEVEL											
Sound Pressure	(3) dB(A)	66	66	67	67	68	68	68	68	68	68
Sound power level in cooling	(4)(5) dB(A)	98	98	99	99	100	100	101	101	101	101
SIZE AND WEIGHT											
Length A	(6) mm	4000	4000	4000	5250	5250	5250	6500	6500	6500	7750
Width B	(6) mm	2260	2260	2260	2260	2260	2260	2260	2260	2260	2260
Height H	(6) mm	2500	2500	2500	2500	2500	2500	2500	2500	2500	2500
Operating weight	(6) kg	3660	3720	3760	4660	5040	5090	5830	5690	6110	6970

FX-Y /CA		3602	3902	4202	4502	4802	4822	5412	5703	6303	6603
Power supply	V/ph/Hz	400/3/50	400/3/50	400/3/50	400/3/50	400/3/50	400/3/50	400/3/50	400/3/50	400/3/50	400/3/50
PERFORMANCE											
COOLING ONLY (GROSS VALUE)											
Cooling capacity	(1) kW	838	905	956	1031	1098	1177	1236	1342	1460	1521
Total power input	(1) kW	260	280	299	320	339	375	391	414	459	485
EER	(1) kW/kW	3,22	3,24	3,19	3,22	3,23	3,14	3,16	3,24	3,18	3,14
ESEER	(1) kW/kW	4,39	4,40	4,42	4,40	4,43	4,40	4,41	4,35	4,37	4,39
COOLING ONLY (EN14511 VALUE)											
Cooling capacity	(1)(2) kW	835	902	952	1028	1094	1173	1232	1338	1456	1517
EER	(1)(2) kW/kW	3,18	3,19	3,14	3,18	3,19	3,10	3,12	3,20	3,15	3,10
ESEER	(1)(2) kW/kW	4,21	4,22	4,22	4,22	4,24	4,24	4,24	4,20	4,24	4,24
Cooling energy class		A	A	A	A	A	A	A	A	A	A
EXCHANGERS											
HEAT EXCHANGER USER SIDE IN REFRIGERATION											
Water flow	(1) l/s	40,06	43,26	45,72	49,29	52,53	56,31	59,13	64,17	69,81	72,73
Pressure drop	(1) kPa	44,5	45,8	51,2	46,0	50,1	42,3	46,7	41,6	34,7	37,7
REFRIGERANT CIRCUIT											
Compressors nr.	N°	2	2	2	2	2	2	2	3	3	3
No. Circuits	N°	2	2	2	2	2	2	2	3	3	3
NOISE LEVEL											
Sound Pressure	(3) dB(A)	69	69	70	70	70	70	71	71	71	71
Sound power level in cooling	(4)(5) dB(A)	102	102	103	103	103	103	104	104	104	104
SIZE AND WEIGHT											
Length A	(6) mm	7750	9000	9000	10400	10400	10400	11650	12900	12900	12900
Width B	(6) mm	2260	2260	2260	2260	2260	2260	2260	2260	2260	2260
Height H	(6) mm	2500	2500	2500	2500	2500	2500	2500	2500	2500	2500
Operating weight	(6) kg	7440	7890	8000	8700	8780	9040	10120	12160	12330	12640

Notes:

- Plant (side) cooling exchanger water (in/out) 12°C/7°C; Source (side) heat exchanger air (in) 35°C.
- Values in compliance with EN14511-3:2013.
- Average sound pressure level at 10m distance, unit in a free field on a reflective surface; non-binding value calculated from the sound power level.

4 Sound power on the basis of measurements made in compliance with ISO 9614.
5 Sound power level in cooling, outdoors.

6 Unit in standard configuration/execution, without optional accessories.

The units highlighted in this publication contain HFC R134a [GWP100 1430] fluorinated greenhouse gases.

Certified data in EUROVENT

**FX-Y 1502 - 7223**

Chiller, air source for outdoor installation,
from 289 to 1710 kW.

FX-Y /SL-CA			1502	1702	1902	1922	2202	2602	2652	2702	2722	3152
Power supply		V/ph/Hz	400/3/50	400/3/50	400/3/50	400/3/50	400/3/50	400/3/50	400/3/50	400/3/50	400/3/50	400/3/50
PERFORMANCE												
COOLING ONLY (GROSS VALUE)												
Cooling capacity	(1)	kW	304	345	394	450	501	561	583	616	681	754
Total power input	(1)	kW	94,7	108	122	144	159	178	182	196	212	237
EER	(1)	kW/kW	3,21	3,20	3,24	3,13	3,14	3,14	3,21	3,14	3,21	3,18
ESEER	(1)	kW/kW	4,38	4,39	4,40	4,35	4,39	4,39	4,39	4,38	4,41	4,39
COOLING ONLY (EN14511 VALUE)												
Cooling capacity	(1)(2)	kW	303	344	393	449	499	559	581	614	678	752
EER	(1)(2)	kW/kW	3,18	3,16	3,20	3,10	3,10	3,11	3,17	3,10	3,16	3,15
ESEER	(1)(2)	kW/kW	4,24	4,23	4,24	4,22	4,24	4,24	4,22	4,23	4,24	4,23
Cooling energy class			A	A	A	A	A	A	A	A	A	A
EXCHANGERS												
HEAT EXCHANGER USER SIDE IN REFRIGERATION												
Water flow	(1)	l/s	14,55	16,49	18,85	21,53	23,94	26,81	27,87	29,44	32,55	36,06
Pressure drop	(1)	kPa	24,7	31,7	35,6	28,3	35,1	35,1	38,0	33,7	41,2	36,1
REFRIGERANT CIRCUIT												
Compressors nr.		N°	2	2	2	2	2	2	2	2	2	2
No. Circuits		N°	2	2	2	2	2	2	2	2	2	2
NOISE LEVEL												
Sound Pressure	(3)	dB(A)	55	56	56	57	57	57	58	58	59	59
Sound power level in cooling	(4)(5)	dB(A)	87	88	88	89	89	90	91	91	92	92
SIZE AND WEIGHT												
Length A	(6)	mm	4000	4000	5250	5250	5250	6500	6500	6500	7750	7750
Width B	(6)	mm	2260	2260	2260	2260	2260	2260	2260	2260	2260	2260
Height H	(6)	mm	2500	2500	2500	2500	2500	2500	2500	2500	2500	2500
Operating weight	(6)	kg	4130	4190	4680	5140	5520	6140	6390	6520	7150	7610

FX-Y /SL-CA			3602	3902	4202	4502	4802	4822	5412	5703	6303	
Power supply		V/ph/Hz	400/3/50	400/3/50	400/3/50	400/3/50	400/3/50	400/3/50	400/3/50	400/3/50	400/3/50	
PERFORMANCE												
COOLING ONLY (GROSS VALUE)												
Cooling capacity	(1)	kW	819	899	948	1020	1086	1163	1219	1310	1442	
Total power input	(1)	kW	252	274	294	314	334	369	385	410	460	
EER	(1)	kW/kW	3,25	3,28	3,23	3,25	3,25	3,15	3,16	3,20	3,13	
ESEER	(1)	kW/kW	4,37	4,39	4,42	4,39	4,42	4,40	4,41	4,37	4,37	
COOLING ONLY (EN14511 VALUE)												
Cooling capacity	(1)(2)	kW	817	896	944	1017	1082	1160	1215	1306	1439	
EER	(1)(2)	kW/kW	3,21	3,24	3,18	3,20	3,21	3,11	3,12	3,16	3,10	
ESEER	(1)(2)	kW/kW	4,20	4,21	4,22	4,22	4,23	4,24	4,24	4,21	4,24	
Cooling energy class			A	A	A	A	A	A	A	A	A	
EXCHANGERS												
HEAT EXCHANGER USER SIDE IN REFRIGERATION												
Water flow	(1)	l/s	39,18	43,00	45,33	48,80	51,94	55,63	58,31	62,64	68,95	
Pressure drop	(1)	kPa	42,6	45,3	50,3	45,1	48,9	41,3	45,4	39,7	33,9	
REFRIGERANT CIRCUIT												
Compressors nr.		N°	2	2	2	2	2	2	2	3	3	
No. Circuits		N°	2	2	2	2	2	2	2	3	3	
NOISE LEVEL												
Sound Pressure	(3)	dB(A)	59	59	60	60	60	60	62	62	62	
Sound power level in cooling	(4)(5)	dB(A)	92	92	93	93	93	93	95	95	95	
SIZE AND WEIGHT												
Length A	(6)	mm	9000	10250	10250	11650	11650	11650	12900	12900	12900	
Width B	(6)	mm	2260	2260	2260	2260	2260	2260	2260	2260	2260	
Height H	(6)	mm	2500	2500	2500	2500	2500	2500	2500	2500	2500	
Operating weight	(6)	kg	8500	8990	9280	9810	9890	10230	10760	13130	13260	

Notes:

1 Plant (side) cooling exchanger water (in/out) 12°C/7°C; Source (side) heat exchanger air (in) 35°C.

2 Values in compliance with EN14511-3:2013.

3 Average sound pressure level at 10m distance, unit in a free field on a reflective surface; non-binding value calculated from the sound power level.

4 Sound power on the basis of measurements made in compliance with ISO 9614.

5 Sound power level in cooling, outdoors.

6 Unit in standard configuration/execution, without optional accessories.

The units highlighted in this publication contain HFC R134a [GWP100 1430] fluorinated greenhouse gases.

Certified data in EUROVENT



FX-Y / E			1502	1702	1902	1922	2202	2602	2652	2702	2722
Power supply	V/ph/Hz		400/3/50	400/3/50	400/3/50	400/3/50	400/3/50	400/3/50	400/3/50	400/3/50	400/3/50
PERFORMANCE											
COOLING ONLY (GROSS VALUE)											
Cooling capacity	(1)	kW	317	363	414	451	531	576	613	650	703
Total power input	(1)	kW	94,6	108	123	137	156	171	181	192	213
EER	(1)	kW/kW	3,35	3,35	3,36	3,30	3,39	3,37	3,38	3,38	3,30
ESEER	(1)	kW/kW	4,43	4,45	4,44	4,46	4,44	4,45	4,45	4,47	4,45
COOLING ONLY (EN14511 VALUE)											
Cooling capacity	(1)(2)	kW	316	362	413	450	529	574	611	648	702
EER	(1)(2)	kW/kW	3,31	3,31	3,33	3,26	3,35	3,34	3,34	3,34	3,26
ESEER	(1)(2)	kW/kW	4,31	4,30	4,32	4,32	4,29	4,31	4,30	4,31	4,31
Cooling energy class			A	A	A	A	A	A	A	A	A
EXCHANGERS											
HEAT EXCHANGER USER SIDE IN REFRIGERATION											
Water flow	(1)	l/s	15,14	17,34	19,79	21,58	25,37	27,54	29,31	31,07	33,63
Pressure drop	(1)	kPa	22,9	30,1	24,0	28,5	35,8	29,5	33,4	37,5	31,4
REFRIGERANT CIRCUIT											
Compressors nr.		N°	2	2	2	2	2	2	2	2	2
No. Circuits		N°	2	2	2	2	2	2	2	2	2
NOISE LEVEL											
Sound Pressure	(3)	dB(A)	66	67	67	67	67	67	68	68	68
Sound power level in cooling	(4)(5)	dB(A)	98	99	99	99	100	100	101	101	101
SIZE AND WEIGHT											
Length A	(6)	mm	4000	5250	5250	5250	6500	6500	7750	7750	7750
Width B	(6)	mm	2260	2260	2260	2260	2260	2260	2260	2260	2260
Height H	(6)	mm	2500	2500	2500	2500	2500	2500	2500	2500	2500
Operating weight	(6)	kg	3720	4240	4360	4420	5590	5920	6400	6490	6600

FX-Y / E			3152	3602	3902	4202	4502	4802	4822	5412
Power supply	V/ph/Hz		400/3/50	400/3/50	400/3/50	400/3/50	400/3/50	400/3/50	400/3/50	400/3/50
PERFORMANCE										
COOLING ONLY (GROSS VALUE)										
Cooling capacity	(1)	kW	786	854	931	987	1054	1123	1219	1277
Total power input	(1)	kW	236	256	277	298	317	337	373	391
EER	(1)	kW/kW	3,33	3,33	3,36	3,32	3,32	3,33	3,27	3,26
ESEER	(1)	kW/kW	4,44	4,46	4,51	4,46	4,49	4,48	4,41	4,43
COOLING ONLY (EN14511 VALUE)										
Cooling capacity	(1)(2)	kW	784	851	928	984	1051	1119	1216	1274
EER	(1)(2)	kW/kW	3,29	3,29	3,31	3,27	3,28	3,28	3,23	3,22
ESEER	(1)(2)	kW/kW	4,29	4,29	4,29	4,29	4,30	4,29	4,28	4,29
Cooling energy class			A	A	A	A	A	A	A	A
EXCHANGERS										
HEAT EXCHANGER USER SIDE IN REFRIGERATION										
Water flow	(1)	l/s	37,58	40,84	44,54	47,18	50,39	53,70	58,31	61,05
Pressure drop	(1)	kPa	34,6	40,9	53,0	42,1	46,1	51,2	34,4	37,7
REFRIGERANT CIRCUIT										
Compressors nr.		N°	2	2	2	2	2	2	2	2
No. Circuits		N°	2	2	2	2	2	2	2	2
NOISE LEVEL										
Sound Pressure	(3)	dB(A)	68	69	69	70	70	70	70	71
Sound power level in cooling	(4)(5)	dB(A)	101	102	102	103	103	103	103	104
SIZE AND WEIGHT										
Length A	(6)	mm	9000	9000	10250	10250	11650	11650	11650	12900
Width B	(6)	mm	2260	2260	2260	2260	2260	2260	2260	2260
Height H	(6)	mm	2500	2500	2500	2500	2500	2500	2500	2500
Operating weight	(6)	kg	7400	7880	8420	8660	9190	9270	10330	11170

Notes:

1 Plant (side) cooling exchanger water (in/out) 12°C/7°C; Source (side) heat exchanger air (in) 35°C.

2 Values in compliance with EN14511-3:2013.

3 Average sound pressure level at 10m distance, unit in a free field on a reflective surface; non-binding value calculated from the sound power level.

4 Sound power on the basis of measurements made in compliance with ISO 9614.

5 Sound power level in cooling, outdoors.

6 Unit in standard configuration/execution, without optional accessories.

The units highlighted in this publication contain HFC R134a [GWP100 1430] fluorinated greenhouse gases.

Certified data in EUROVENT

**FX-Y 1502 - 7223**

Chiller, air source for outdoor installation, from 289 to 1710 kW.



T SHELL & TUBES

VPF VAR.PRIM.FLOW

COOLING

ENERGY CLASS

R HFC R-134a

AXIAL

SCREW

FX-Y /SL-E			1502	1702	1902	1922	2202	2602	2652	2702	2722
Power supply		V/ph/Hz	400/3/50	400/3/50	400/3/50	400/3/50	400/3/50	400/3/50	400/3/50	400/3/50	400/3/50
PERFORMANCE											
COOLING ONLY (GROSS VALUE)											
Cooling capacity	(1)	kW	313	359	409	447	524	568	605	642	697
Total power input	(1)	kW	93,2	106	121	136	154	169	179	190	212
EER	(1)	kW/kW	3,36	3,39	3,37	3,29	3,40	3,36	3,38	3,39	3,28
ESEER	(1)	kW/kW	4,45	4,47	4,45	4,46	4,45	4,46	4,47	4,49	4,47
COOLING ONLY (EN14511 VALUE)											
Cooling capacity	(1)(2)	kW	312	358	408	446	523	567	604	640	695
EER	(1)(2)	kW/kW	3,32	3,35	3,34	3,26	3,36	3,33	3,34	3,34	3,25
ESEER	(1)(2)	kW/kW	4,33	4,32	4,33	4,32	4,30	4,33	4,33	4,33	4,33
Cooling energy class			A	A	A	A	A	A	A	A	A
EXCHANGERS											
HEAT EXCHANGER USER SIDE IN REFRIGERATION											
Water flow	(1)	l/s	14,96	17,17	19,56	21,39	25,06	27,18	28,94	30,70	33,31
Pressure drop	(1)	kPa	22,4	29,5	23,4	28,0	34,9	28,7	32,6	36,6	30,8
REFRIGERANT CIRCUIT											
Compressors nr.		N°	2	2	2	2	2	2	2	2	2
No. Circuits		N°	2	2	2	2	2	2	2	2	2
NOISE LEVEL											
Sound Pressure	(3)	dB(A)	56	57	57	57	57	58	58	59	59
Sound power level in cooling	(4)(5)	dB(A)	88	89	89	89	90	91	91	92	92
SIZE AND WEIGHT											
Length A	(6)	mm	4000	5250	5250	5250	6500	6500	7750	7750	7750
Width B	(6)	mm	2260	2260	2260	2260	2260	2260	2260	2260	2260
Height H	(6)	mm	2500	2500	2500	2500	2500	2500	2500	2500	2500
Operating weight	(6)	kg	3960	4460	4620	4680	6120	6460	6940	7040	7140

FX-Y /SL-E			3152	3602	3902	4202	4502	4802	4822	5412	
Power supply		V/ph/Hz	400/3/50	400/3/50	400/3/50	400/3/50	400/3/50	400/3/50	400/3/50	400/3/50	
PERFORMANCE											
COOLING ONLY (GROSS VALUE)											
Cooling capacity	(1)	kW	776	842	918	973	1040	1108	1205	1260	
Total power input	(1)	kW	234	254	275	296	315	335	373	390	
EER	(1)	kW/kW	3,31	3,32	3,34	3,29	3,30	3,31	3,23	3,23	
ESEER	(1)	kW/kW	4,45	4,47	4,51	4,47	4,49	4,49	4,42	4,44	
COOLING ONLY (EN14511 VALUE)											
Cooling capacity	(1)(2)	kW	774	839	915	971	1037	1104	1202	1257	
EER	(1)(2)	kW/kW	3,27	3,28	3,29	3,25	3,25	3,26	3,19	3,20	
ESEER	(1)(2)	kW/kW	4,31	4,30	4,30	4,31	4,32	4,29	4,29	4,30	
Cooling energy class			A	A	A	A	A	A	A	A	
EXCHANGERS											
HEAT EXCHANGER USER SIDE IN REFRIGERATION											
Water flow	(1)	l/s	37,11	40,26	43,92	46,55	49,72	52,98	57,62	60,28	
Pressure drop	(1)	kPa	33,7	39,7	51,5	41,0	44,9	49,8	33,6	36,7	
REFRIGERANT CIRCUIT											
Compressors nr.		N°	2	2	2	2	2	2	2	2	
No. Circuits		N°	2	2	2	2	2	2	2	2	
NOISE LEVEL											
Sound Pressure	(3)	dB(A)	59	59	59	60	60	60	60	62	
Sound power level in cooling	(4)(5)	dB(A)	92	92	92	93	93	93	93	95	
SIZE AND WEIGHT											
Length A	(6)	mm	9000	9000	10250	10250	11650	11650	11650	12900	
Width B	(6)	mm	2260	2260	2260	2260	2260	2260	2260	2260	
Height H	(6)	mm	2500	2500	2500	2500	2500	2500	2500	2500	
Operating weight	(6)	kg	7990	8500	8990	9290	9830	9910	10900	11530	

Notes:

- Plant (side) cooling exchanger water (in/out) 12°C/7°C; Source (side) heat exchanger air (in) 35°C.
- Values in compliance with EN14511-3:2013.
- Average sound pressure level at 10m distance, unit in a free field on a reflective surface; non-binding value calculated from the sound power level.

4 Sound power on the basis of measurements made in compliance with ISO 9614.
5 Sound power level in cooling, outdoors.

6 Unit in standard configuration/execution, without optional accessories.

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Certified data in EUROVENT

FURTHER OPTIONS

Auxiliary input

- 4-20 mA (Opt. 6161):** Enables remote set-point adjustments (analog input).
- Double set-point (Opt. 6162):** Enables the remote switch between 2 set-points (digital input).
- Demand limit (Opt. 6171):** Limits the unit's power absorption for safety reasons or in temporary situations (digital input).

Electrical

- Compressor rephasing (Opt. 3301):** The capacitors on the compressors' line increase the unit's power factor.
- Automatic circuit breakers for compressors (Opt. 3411) or all major electrical loads (Opt. 3412):** Protects the compressors or the compressors and fans from possible current peaks, over-current switches are provided in place of the standard fuses.
- Soft-starter (Opt. 1511):** Manages the inrush current enabling lower motor windings' mechanical wear, avoidance of mains voltage fluctuations during starting and favorable sizing for the electrical system.

BMS connection

- Serial card interface module to allow integration with BMS protocols:
Modbus (Opt. 4181) / LonWorks (Opt. 4182) / BACnet MS/TP (Opt. 4184) / BACnet over IP (Opt. 4185)

Energy Meter

- Energy meter for BMS (Opt. 5924):** Acquires electrical data and the power absorbed by the unit and send them the BMS for energy metering (Modbus RS485).

Refrigerant circuit

- Dual pressure relief valves with switch (Opt. 1961):** One valve is isolated from the refrigerant circuit while the other is in service. The user can work on the isolated valve for periodic maintenance or replacement, without removing the refrigerant from the circuit.
- Compressor suction valve (Opt. 1901):** Installed on each compressor suction line, it simplifies maintenance activity (discharge valves are present as per standard).

Refrigerant leak detector

- Leak detector (Opt. 3431):** Factory installed device. In case of a gas leak detection it raises an alarm.
- Leak detector + compressor off (Opt. 3433):** Factory installed device. In case of a gas leak detection it raises an alarm and stops the units.

Hydraulic

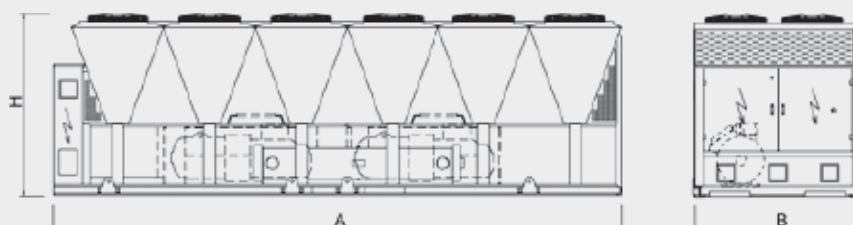
- Water flow switch (Opt. 1801):** Designed to protect the unit where the water flow across the evaporator is not sufficient and falls outside of the operating parameters.
- Delta T > 8°C (Opt. 2881):** Evaporator designed to operate with low primary circuit water flow.
- Flanged hydraulic connections (Opt. 2911):** Grooved coupling with flanged counter-pipe.

Structure

- Anti-intrusion grilles (Opt. 2021):** Perimeter metal grilles to protect against the intrusion of solid bodies into the unit structure.
- Rubber type (Opt. 2101) or spring type (Opt. 2102) anti-vibration mountings:** Reduce vibrations, keeping noise transmission to a minimum.

Packing

- Reinforcing bars (Opt. 1971):** Steel brackets used to strengthen the unit structure. Suggested in case of long truck transport.
- Nylon packing (Opt. 9966):** FX-Y is covered with a protective nylon layer and provided with the lifting eye-plates, to load the unit into a truck.
- Container packing (Opt. 9979):** FX-Y is covered with a protective nylon layer, provided with structural reinforcing bars and equipped with both lifting eye-plates and handling devices to load it on a container (metal slides, front handling bar).



“BY FAR THE BEST PROOF IS EXPERIENCE”

Sir Francis Bacon
British philosopher
(1561 - 1626)



SEAT INDUSTRIES

2008 - 2016 Martorell - Spain

Application: Automotive

Plant type: Hydronic System

Cooling capacity: 2213 kW

Installed machines:

2x FOCS/B 4222, 3x AW 015 Close Control Units, 1x FOCS-W 0651

Project

SEAT is headquartered in Martorell, Spain. The plant, inaugurated in 1993, is about 30 km northwest of Barcelona, it has a total surface area of 2,800.000 square metres, and is the third largest plant in the Volkswagen Group. The Martorell complex also hosts the SEAT Sport facilities, SEAT's Technical Center, R&D Center, Service Center, and the Genuine Parts Center for SEAT, Volkswagen, Audi, and Skoda brands. The factory produces more than 2,200 vehicles a day.

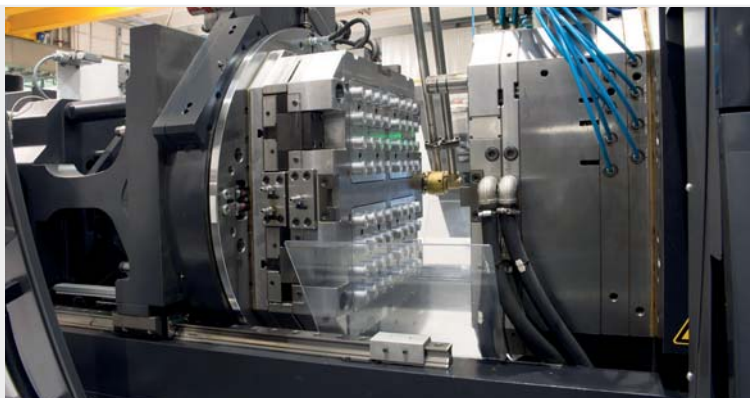
Challenge

SEAT is committed the PQT strategy (Production, Quality, and Team), by reducing their dependence on energy resources, while increasing quality and productivity. Since the environment is a key pillar in the company's CSR, in 2011 the ECOMOTIVE Factory strategy was initiated with the aim of optimizing resources and making the company's plants more efficient and sustainable. Over the last five years, SEAT has reduced energy consumption by 23% and water consumption by 24%, thanks in part to the high efficiency HVAC system.

Solution

In 2008 the Company invested to keep high performing cooling conditions in the building, by creating an efficient HVAC system for this production plant. The system was based on 2 FOCS/B 4222 chillers and 3 AW 015 close control units, all Climaveneta branded. Following this successful installation, in 2016, an additional FOCS-W 0651 water cooled chiller was chosen. The units offer a combined 2922 kW cooling capacity. FOCS units use screw compressors, optimized for R134a refrigerant, and feature unbeatable cost/performance ratios.

Every project is characterised by different needs and system specifications for various climates. All these projects share high energy efficiency, maximum integration, and total reliability resulting from the Climaveneta brand experience.



Cofresco Factory
2011 - 2016
Brodnica - Poland
Industrial
Process - Plastic

Plant type: Hydronic System
Cooling capacity: 2442 kW
Installed machines: 1x FOCSs/K 4802,
1x FX-FC/T+ 2002, 1x NECS/B 0152,
1x NECS-MC 0352, 1x NECS-ME 0202



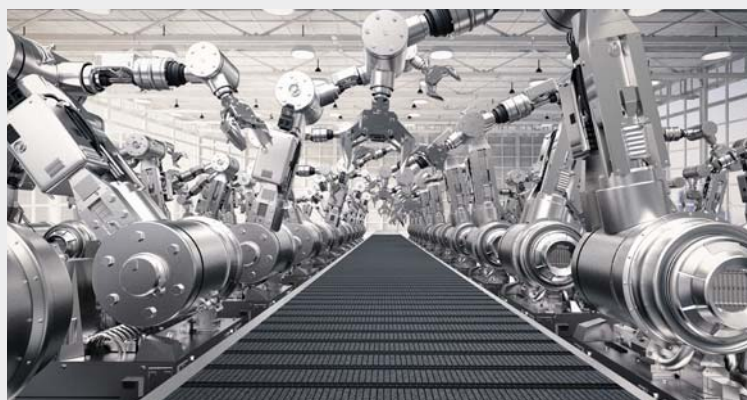
Ortiz
2016 San Ferdinando
Italy
Industrial Process

Plant type: Hydronic System
Cooling capacity: 241 kW
Installed machines:
1x FOCS2/D/CA-E 1922



Albany Bakeries
2016 - 2018 Bellville,
Cape Town - South
Africa
Food & Drink

Plant type: Hydronic System
Cooling capacity: 910 kW
Installed machines:
2x FOCS2/CA 1922



**Jaguar Land Rover's
Engine Manufacturing Centre**
2014 - 2017 Wolverhampton
Great Britain
Automotive

Plant type: Hydronic System
Cooling capacity: 12101 kW
Installed machines:
8x FX-FC/T 4802, 3x FOCS2/K 2652,
3x FOCS/B/S 1542



**Inditex Logistical
Platform**
2014 Cabanillas del
Campo - Spain
Industrial technology

Plant type: Hydronic System
Cooling capacity: 3030 kW
Heating capacity: 1084 kW
Installed machines: 2x FOCS2/CA air cooled
high efficiency chillers, 2x ERACS2-Q/CA
multi-use heat pumps



**Sanofi Pasteur,
Sanofi Aventis**
2016 - 2018 Val De Reuil - France
Chemical & pharmaceutical

Plant type: Hydronic System
Cooling capacity: 600 kW
Installed machines:
1x FOCS2/K 2702



for a greener tomorrow

Eco Changes is the Mitsubishi Electric Group's environmental statement, and expresses the Group's stance on environmental management. Through a wide range of businesses, we are helping contribute to the realization of a sustainable society.



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